

Date: Wednesday, 21/01/2009 7:37:49 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	TEFLON BUSHING
Job Number :	44977		
Estimate Number :	12070		
P.O. Number :		Part Number :	PB6743001265
This Issue :	21/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE20
First Issue :	1/1	Project Number :	N/A
Previous Run :	41373	Drawing Revision :	B1
		Material :	
Written By :		Due Date :	27/01/2009
		Qty:	50 Um: Each
Checked & Approved By :	MF 09-01-21		
Comment :	Est. A 05.07.19 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELNR1750	DELIN ROUND BAR 1.750
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Comment: Qty.: 0.1838 f(s)/Unit Total : 9.1875 f(s)

DELIN ROUND BAR 1.750

Material: Delrin Bar Ø1.750

(M-DELIN-R1.750)

Identify for B67-43001-265

Batch: M109020

W 09/01/26

47 pcs

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Turn as per Dwg B67-43001

Deburr

Dwg Rev: B1

W 09/01/26

47 pcs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

W 09/01/26

47 pcs

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JL 09/01/26

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST439

AS 09/01/26 x47

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TEFLON BUSHING

Job Number: 44977

Part Number: PB6743001265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/26 JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.01.26

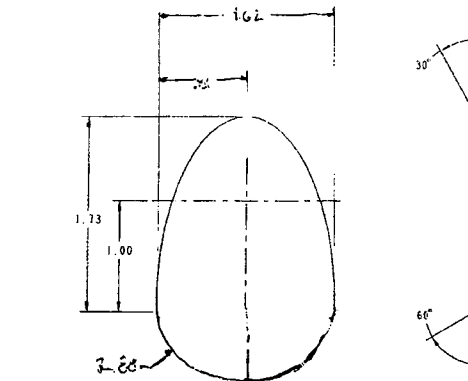
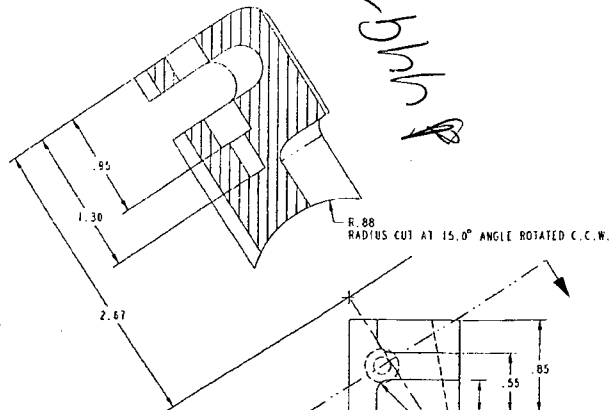
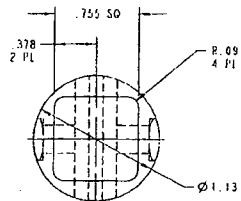
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

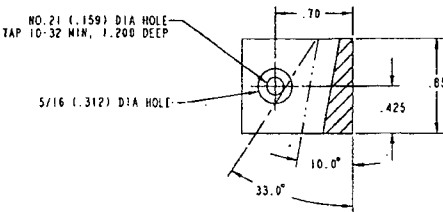
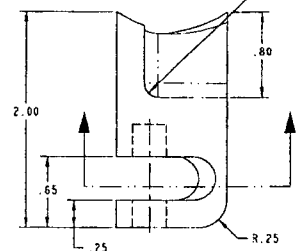
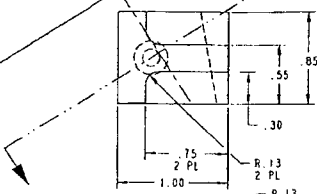
NOTE: Date & initial all entries



① -233 OUTER TUBE END CAP

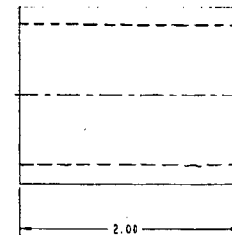
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SCALE 2.000

RELEASED
#00 VI 20



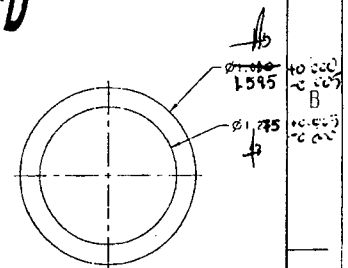
② JLM
-277 CONTOURED HINGE ARM

MATL: 1.00 50, 6061-T6, 00-A-200/8
SCALE 2.000



③ -265 TEFZON BUSHING

MATL: TEFZON DELRIS
SCALE 2.000 (ALCOTON GP POM R.1350)



PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75052
SIZE: CODE: DRAWING NO. QWP NO.
D/C: SUV8 B67-43001
SCALE: 1:1 SHEET 20 OF 45

ORIGINAL

SUPERCEDED BY
BY D-2447-4

-345 CLEVIS (COMMERCIAL VER)

SCALE 2.000
MATL: 2024-13 AL,
00-A-200/3